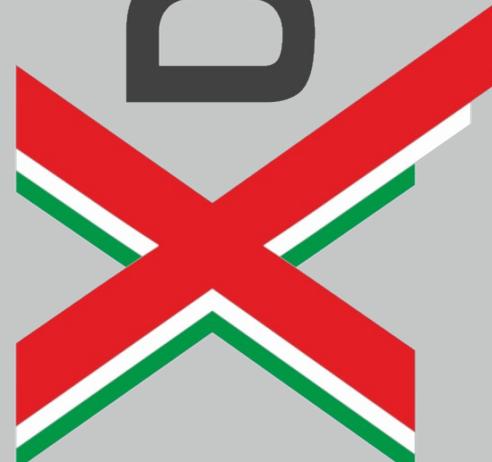




DRAULICS

**SMART PU — Electric Pallet
Lift machine management**



SMART PU EPL MACHINE MANAGEMENT



An Electric Pallet Lift can be a complex automation system and have sometimes operator on board.

It is composed of an hydraulic and electrical system that can include:

- Frame
- Battery
- Lifting cylinder
- Valves
- AC or DC Hydraulic power pack
- One or more electronic controllers
- A communication system (radio, wired)
- HMI (such as operator panel)
- Sensors
- Cable Harness
- Wi-Fi

Using our patented SMART POWER UNIT technology Hydronit offers a “one-stop-shop” solution for Electric Pallet Lift.

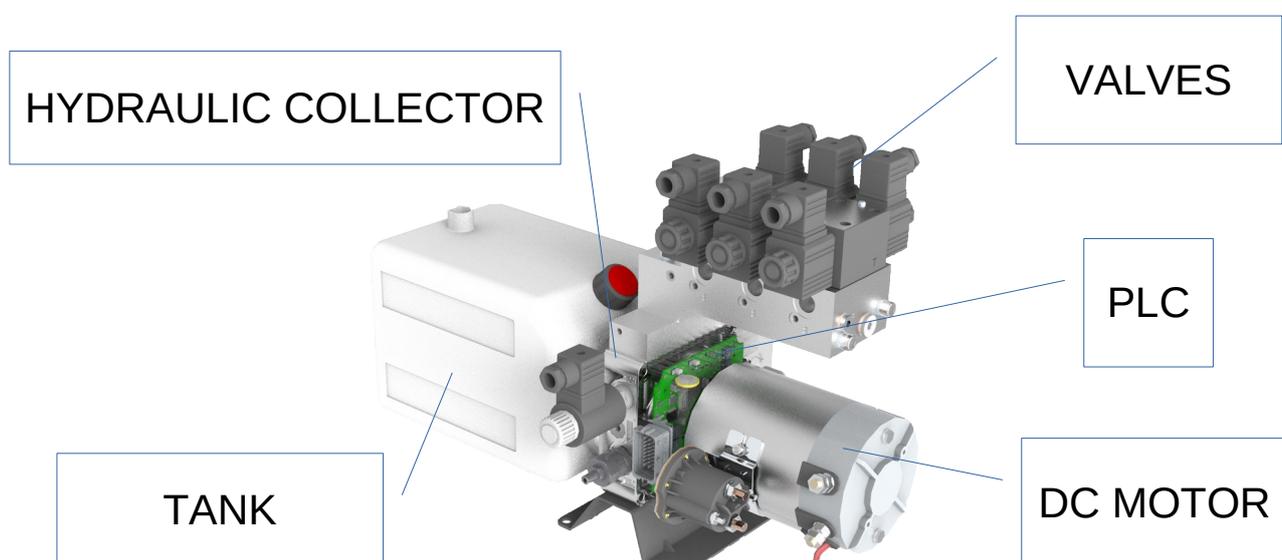
The Offer is including:

- SMART POWER UNIT
 - Hydraulic power pack
 - Embedded SIL 2 programmable PLC
 - Embedded Sensors (see data sheet)
 - WiFi – CAN – Ethernet
- A touchscreen display – Ethernet
- IDE (development and maintenance environment)



One SMART POWER UNIT is able to fully manage one lift from both hydraulic and electric point of view. It allows a consistent reduction of the TCO of the machine reducing assembly time since several sensors are embedded. It Integrates a wide number of I/O which can direct-drive valves both on-off or proportional.

The Smart Power Unit is programmable by CoDeSys.



SMART PU EPL MACHINE MANAGEMENT



A Smart Power Unit is equipped with all the hydraulic, electric and electronic features required to fully manage a complete complex machine (see full data sheet). The electronic and mechanic architecture is developed in order to meet SIL 2 (safety integrity level) as per EN61508 for or PI c as per EN13849

The smart Power Unit is ready to operate 48VDC, with the related cable harness downsizing (and cost saving)

The smart power unit is programmable with



In an Electric pallet lift machine, one SMART PU can manage the complete machine, with the following features:

- drive the complete hydraulics thanks to electric motor, pump and embedded valves. The hydraulic scheme correspond with the strictly necessary circuit to lift and lower the vertical mast;
- The same electronic controller can manage proportional valves;
- Detects load, thanks to embedded pressure sensor;
- Detect actual temperature of the fluid (optional);
- Up to 12 embedded sensors/buttons for the machine operation, such as UP/DOWN and Emergency switches, end strokes proximity switches, machine ground pressure, wheel forks status, battery status and so on.



The Embedded Electronic controller allow also the following features:

- preventive maintenance and data logging (for future rental options)
- connection with a smartphone (for example machine control through app)

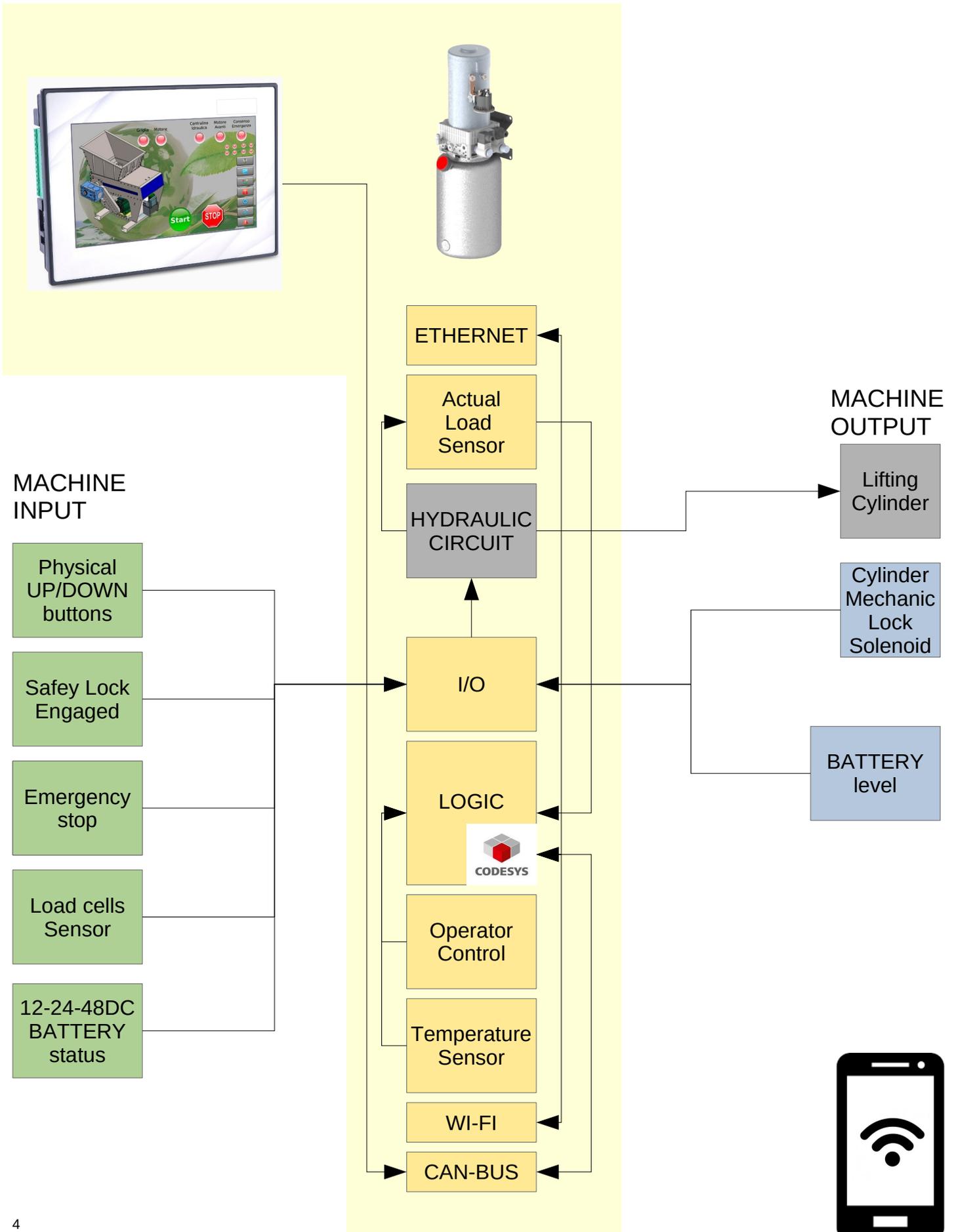


HMI (optional):

The Smart-Power-Unit range can be completed by a touchscreen display which is connected to the PLC through a CANOPEN network. Our Touchscreens are programmable through a proprietary IDE based on QT which is open-source.

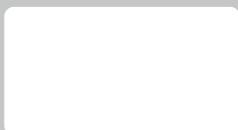


SMART PU EPL BLOCK UNIT



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